Certified Six Sigma Green & Black Belt according to ASQ Six Sigma Body of Knowledge



Time table for 12 days Green & Black Belt Combo

Day 1	Day 2	Day 3	Day 4
Introduction and expectations of participants Introduction into basic Six Sigma concept (organization & roles)	Recap of the first training day and discussion on fundamentals as well as basic terms	Recap of the Define- and Measure Phase and discussion on fundamentals as well as basic terms	Recap of the DMAIC cycle
Fundamental terms in the Six Sigma context	D-M-A-I-C 2 Measure-Phase with approach and tools in detail	D-M-A-I-C 4 Improve-Phase with approach and tools in detail	SSCD: ProcessSIM® Part 1 Business game as project substitute.
Discussion of Six Sigma levels : Leadership, Project Management, Toolbox, Statistics Interaction: Lean-Game "Paper Aircraft Manufactering"	SIPOC, Swim-Lane, Value Stream Mapping, Makigami What is process management in enterprises? How is it structured?	Implementation- and training plan, conduct 5S events in companies and monitor those Interaction: 5S Game	Real Business Case. 1 month is simulated on one hour of real time.
Feedback session	Feedback session	Feedback session	Feedback session
	Br	eak	
Approach D-M-A-I-C Understanding of project management, dimensions of Six Sigma, relation of Business- and Operational Excellence function	D-M-A-I-C 3 Analyze-Phase with approach and tools in detail Analyze cause-and-effect correlations, statistical analysis tools in Excel I (ANOVA, hypotheses tests) Interaction: IS-data analysis (XLS)	D-M-A-I-C 5 Control-Phase with approach and tools in detail Overview, process control chart and standard procedures, Go-Live Support Interaction: SHOULD-data analysis (XLS)	Part 2 Business game as project substitute. Real Business Case. 1 month is simulated on one hour of real time.
D-M-A-I-C 1 Define-Phase with approach and tools in detail Project Charter, VOC, Problem-& Target statement, Project Management, Cost-benefit analysis Interaction: SIPOC	Analyze-Phase with approach and tools in detail Risk Analysis FMEA, Ishikawa, 5x Why and the FMEA as Risk Analysis Tool, SWOT, Statistical Analysis Tools in Excel II (ANOVA, Hypotheses Tests) Interaction: Ishikawa, 5x Why	D-M-A-I-C 5 Control-Phase with approach and tools in detail Graphical data analysis (time series diagram, Pareto, histogram, scatter plot, spaghetti-diagram, other visual methods)	Interaction: SSCD: ProcessSIM® Part 3 Presentation of summarized results and discussion on consulting solution for business game.
interaction, stroc			
Q&A Session – Summary and discussion on open questions	Q&A Session – Summary and discussion on open questions	Q&A Session – Summary and discussion on open questions	Q&A Session – Summary and discussion on open questions
Feedback session	Feedback session	Feedback session	Feedback session

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Time table for 12 days Green & Black Belt Combo

Day 5	Day 6	Day 7	Day 8
Recap DMAIC with its approach and tools and the Planning game ProcessSIM®	Recap of the Fundamentals of Statistics	Introduction and expectations of participants Introduction into basic Six Sigma concept (organization & roles)	Recap of the seventh training day and clarification of essential basis
Fundamentals of Statistics Introduction to general statistical terms, scale levels, probability distributions, addition- and multiplication theorem	Fundamentals of Statistics Basics and models of statistical capability Interpretation of capability indices Interaction: Capability	Fundamental terms in the Six Sigma context Discussion of the Six Sigma levels: Leadership, Project Management, Toolbox, Statistics	Management & organisation I Change-Management, Six Sigma Board, Feedback
Interaction: Application in XLS	Feedback session	Feedback session	Feedback session
	Br	eak	
Fundamentals of Statistics Discrete and continuous distribution (POI, HYP, NORM, etc.) Interaction: Application of statistical distributions	Fundamentals of Statistics Interaction: Exercises in Excel to determine capability indices. Q&A Session - Summary and clarification of open questions about the entire course	Overview D-M-A-I-C: Procedure & Tools Project Charter, SIPOC, VOC, Projekt management Interaction: SIPOC	Management & organisation II Deployment of Six Sigma
Fundamentals of Statistics Summary of statistical tests and general terms for further analyses (e.g. confidence interval, hypotheses and significance level) Interaction: Application of statistical distributions	Examination Duration of examination 2 hours 20 questions	Overview D-M-A-I-C: Procedure & Tools Value Stream Mapping, Makigami, Ishikawa, Brainstorming, FMEA, final project report	Management & Organisation II Deployment of Six Sigma
Q&A Session – Summary and discussion on open questions	Q&A Session – Hand out of certificates	Q&A Session – Summary and discussion on open questions	Q&A Session – Summary and discussion on open questions
Feedback session	Feedback session	Feedback session	Feedback session

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Time table for 12 days Green & Black Belt Combo

Day 9	Day 10	Day 11	Day 12
Recap of managements and deployments of Six Sigma	Recap of statistical tests for normally distributed characteristics	Recap of the tenth training day	Repetition individual priorities
Correlation & Regression Correlation analysis, linear regression analysis, logistic regression analysis	Basics Statistics & Probabilities Introduction to basic concepts, scale levels, probabilities, distribution models, sigma level calculation	Statistical tests II Basics, parameter tests, adaptation tests, Tests for Non-Normally Distributed Characteristics Interaction: Tests for Non-Normally Distributed Characteristics	Design of Experiments Practical examples and exercises Interaction: Katapultversuch
Feedback session	Feedback session	Feedback session	Feedback session
	Bro	eak	
Statistical tests I Basics, parameter tests, adaptation ests, tests for normally distributed characteristics nteraction: Tests for Normally Distributed Characteristics	Basics Statistics & Probabilities Distributions and Minitab Interaction: Application of distributions (e.g. Binomial) and introduction to Minitab	Statistical tests III Tests for Discrete Characteristics	Examination Duration of examination 2 hours 20 questions
Statistical tests I Basics, parameter tests, adaptation rests, tests for normally distributed characteristics Interaction: Tests for Normally Distributed Characteristics	Process capability analysis Normally distributed, non-normally distributed and discrete features Interaction: Application of statistical distributions	Statistical tests III Tests for Discrete Characteristics Interaction: Tests for Non-Normally Distributed Characteristics	Conclusion of the training course and clarification of open questions on the further application of the learning contents
Q&A Session – Summary and discussion on open questions	Q&A Session – Summary and discussion on open questions	Q&A Session – Summary and discussion on open questions	Q&A Session – Hand out of certificates
Feedback session	Feedback session	Feedback session	Feedback session